



The Ultimate
Driving Machine



THE BMW X5 M AND X6 M.



THE NEXT
100 YEARS



THE NEXT 100 YEARS

In 2016 the BMW brand celebrated its 100th anniversary. Find out more at www.next100.bmw



Personalise and buy your perfect BMW online. Find out more at www.bmwretailonline.co.uk

NEW



DIGITAL DISCOVERY: THE NEW BMW BROCHURES APP.

More information, more driving pleasure: The new BMW brochures app offers you a brand new digital and interactive BMW experience. Download the BMW brochures app for your smartphone or tablet now and explore new perspectives of your BMW.

Internet use, depending on your mobile contract, may incur costs.



THE BMW X5 M AND X6 M. CONQUER NEW TERRITORY.

THE MODELS SHOWN.

- 04 BMW X5 M:** BMW M TwinPower Turbo V8 petrol engine, 575hp (423kW), 20" M light alloy Double-spoke style 611 M wheels, Donington Grey metallic paintwork, M Sport multi-function seats in Mugello Red Full Merino leather and Aluminium Trace interior trim with Pearl Grey Chrome trim finishers.
- BMW X6 M:** BMW M TwinPower Turbo V8 petrol engine, 575hp (423kW), 21" M light alloy Double-spoke style 612 M wheels, Long Beach Blue metallic paintwork, M Sport multi-function seats in Aragon Brown Full Merino leather and Carbon-fibre interior trim with Pearl Grey Chrome trim finishers.

INNOVATION AND TECHNOLOGY

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THE POWER TO PLEASE.

CONQUER NEW TERRITORY. 

Boldness, perseverance and assertiveness – you need a well-rounded array of qualities if you want to make your own rules like these masters of versatility do. Their outstanding power is reflected in the distinctive M design. Experience superior performance, discover the BMW X5 M and BMW X6 M.





**GIVE YOUR EARDRUMS
A WORKOUT.**

When these two athletic models from the M family flex their muscles, untold powers are unleashed. Their M TwinPower Turbo eight-cylinder petrol engines are high-performance units with typical M power delivery and the tremendous thrust of double turbocharging; they also produce a unique sound, befitting their performance and acceleration.



ANYTHING AND EVERYTHING GOES.



Get acquainted with the unknown: discover entirely new paths and push the limits in the BMW X5 M and BMW X6 M. Whether on the racetrack, a gravel road or a motorway – they take any territory by storm.





Starting from the pole position. A campaign of conquest through the countryside. Or a short sprint that gets under your skin: in the BMW X5 M and BMW X6 M, you'll always be on track and have the situation under control. The optional M Sport multi-function seats with specially formed sides and integrated headrests provide perfect support when driving round bends – for gripping dynamics.



**HIGHEST PERFORMANCE FROM
DEEPEST CONVICTION.**



**575 HORSES.
YOU HOLD THE REINS.**



Peak performance comes with great control: The athletic and ergonomically shaped M leather multi-function steering wheel puts the dynamics of these powerful models from the M vehicle workshop directly into your hands. With the help of the M Servotronic steering, you can negotiate every curve with greater control: depending on driving speed, power is optimally adjusted to provide direct, precise and assured steering behaviour.





WHEN THE EXCEPTION BECOMES THE NORM.

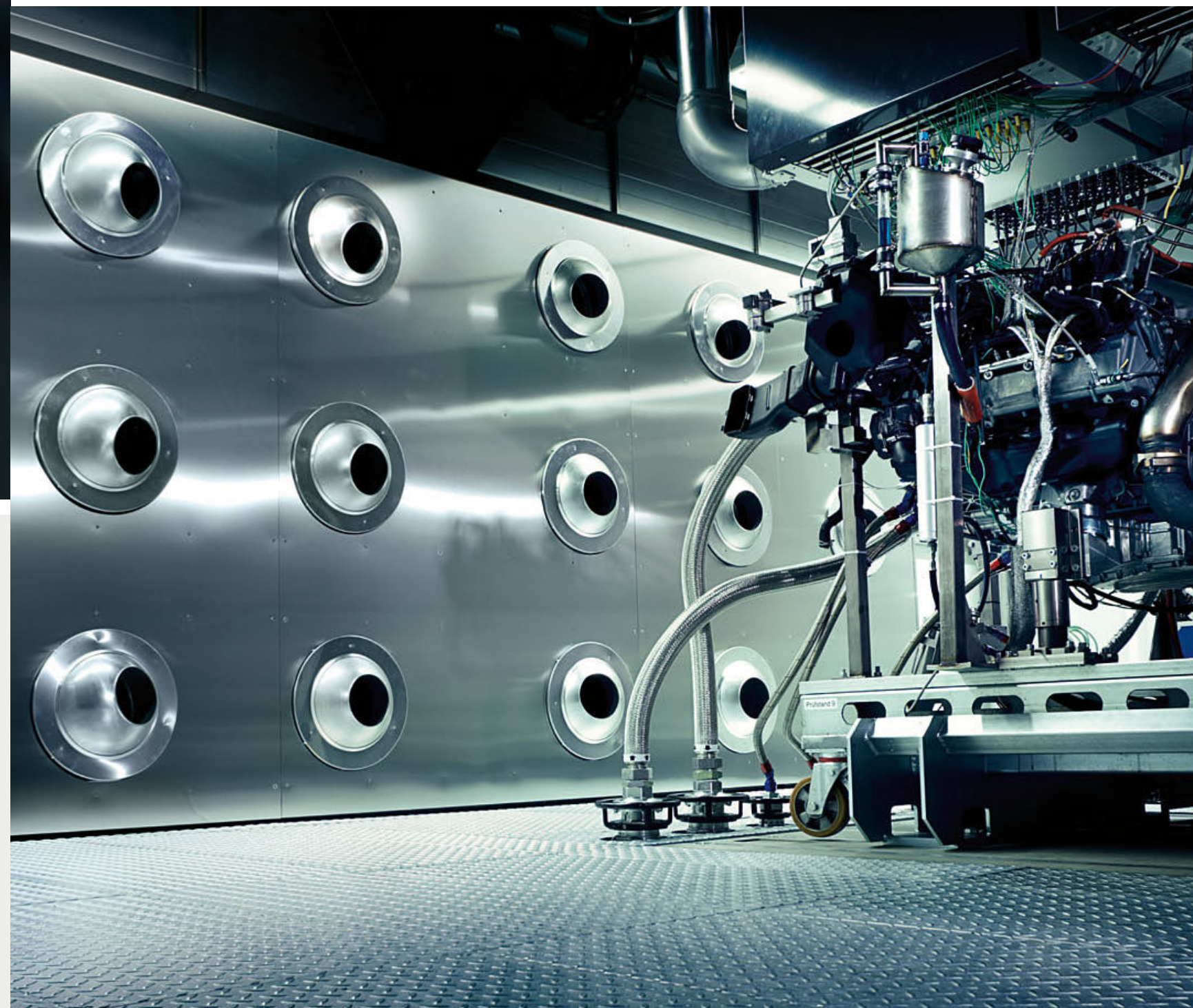
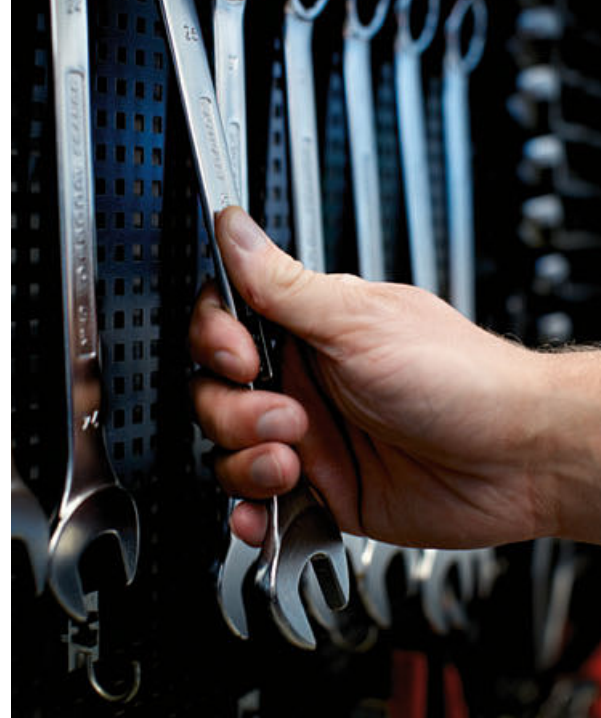


Unrivalled dynamics with maximum control result in exceptional performance and an overwhelming driving experience. All this awaits you in the BMW X5 M and BMW X6 M. Even during extremely dynamic manoeuvres, the M-specific intelligent all-wheel-drive BMW xDrive holds the road and gives driving pleasure a free rein.

X REASONS TO DRIVE AN M.



A striking presence that radiates superiority: Distinctive forms and powerful contours characterise the inspiring M design. It emphasises the confident athleticism, the ambitious pioneering spirit and the classic elegance of these two vehicles. For them, limitations are just challenges to be overcome.



INNOVATION AND TECHNOLOGY.

M TWIN POWER TURBO ENGINE: Performance with maximum efficiency.

SUSPENSION: Innovative systems for more driving pleasure.

M DRIVER ORIENTATION: The optimal focus for the greatest possible control.

BMW CONNECTED DRIVE: So connected, you're free.

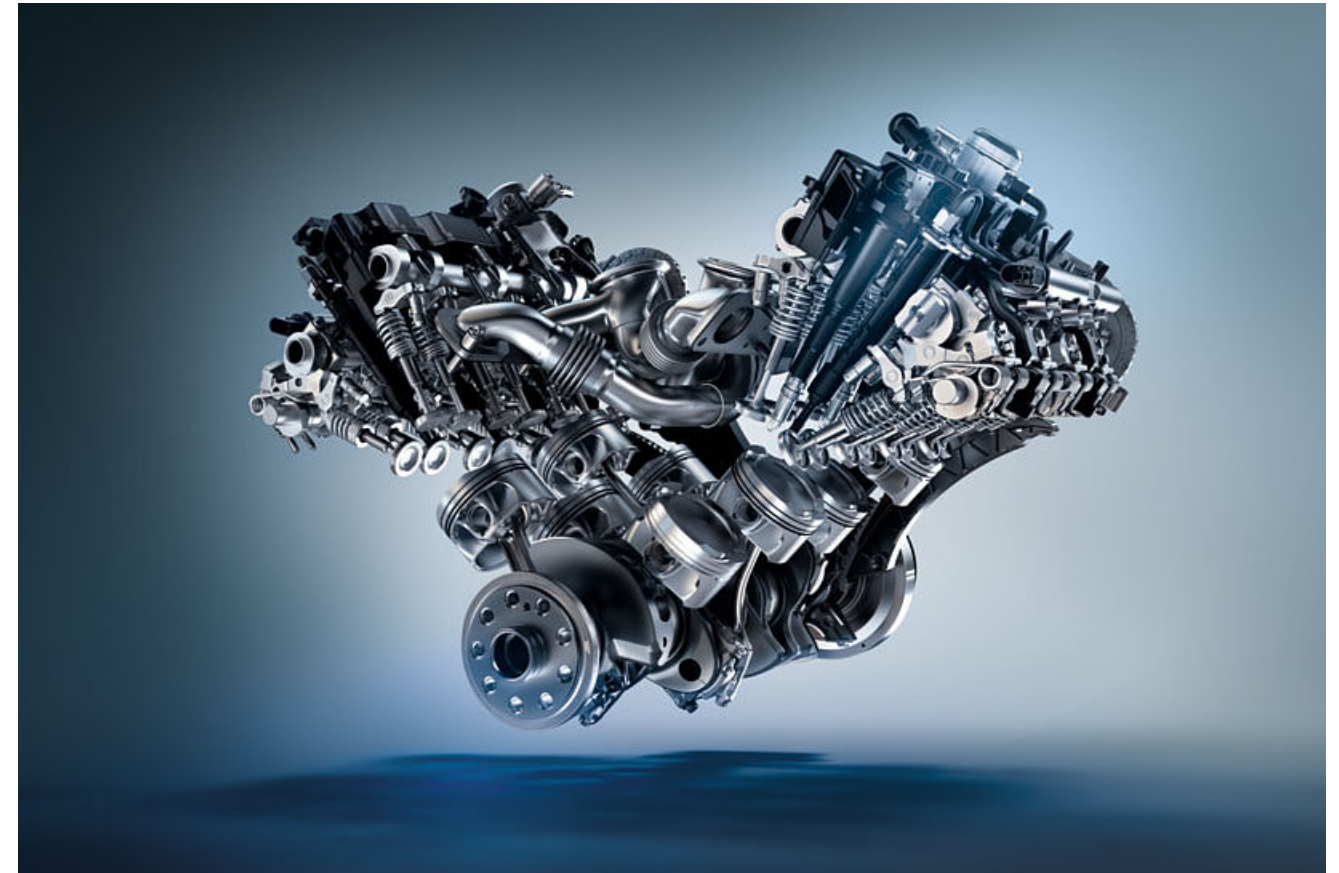
M TwinPower Turbo engine. Performance with maximum efficiency.

The BMW M TwinPower Turbo technology combines great performance with impressive efficiency. Outstanding responsiveness, linear increase in power, high-revving character and tremendous thrust are the hallmarks of the eight-cylinder petrol engine in the M family. At just over engine idling speed, a large amount of torque up into high rpm ranges is available. The result: more than enough power in every situation and a thrilling performance in upper rev ranges.



RACETRACK-READY COOLING CONCEPT.

To live up to the improved performance of the M turbo engine, BMW M has developed a racetrack-ready cooling concept that ensures optimal cooling of the engine components. The system includes four cooling circuits with ten radiators, five coolant pumps, enlarged intercoolers and additional gearbox oil cooling.

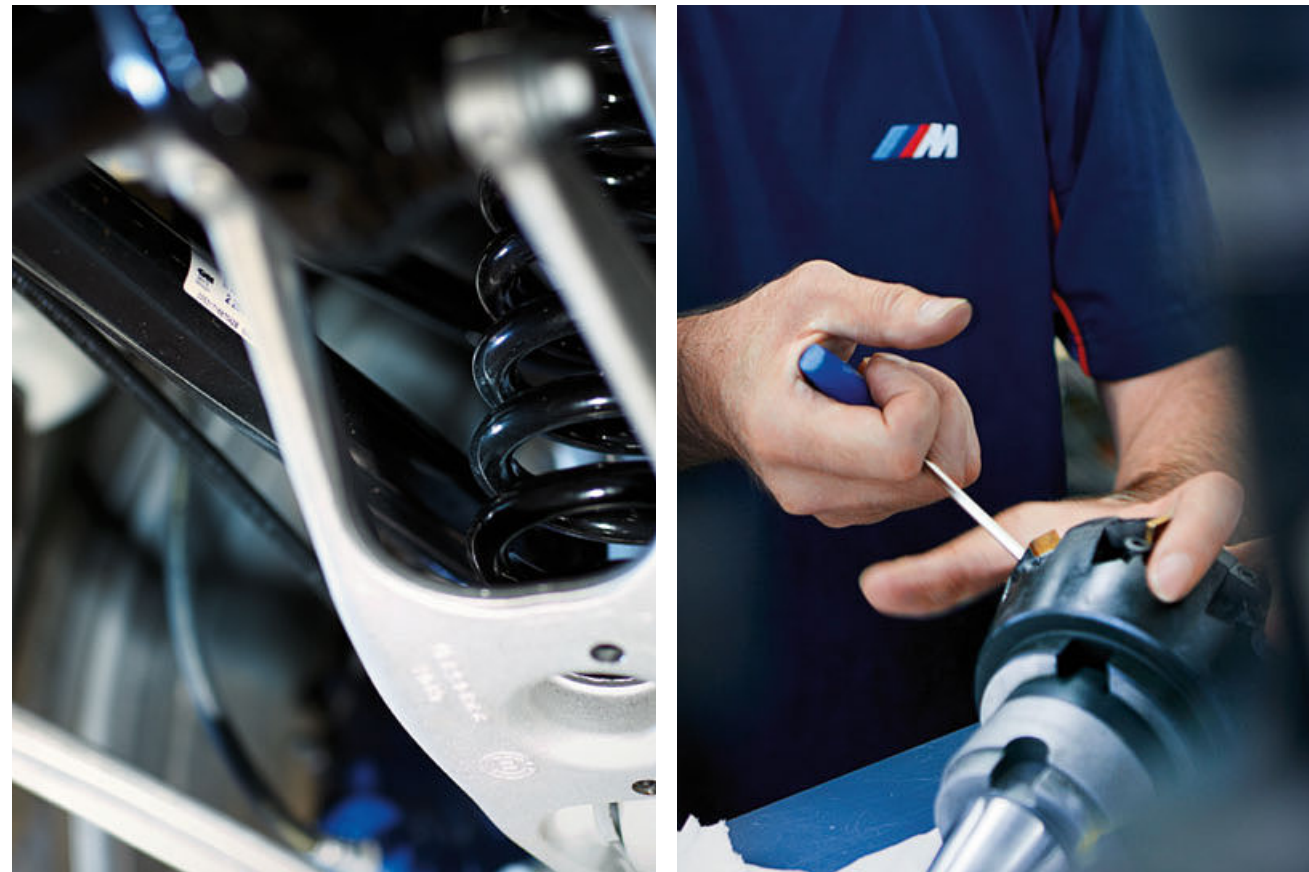


BMW X5 M / BMW X6 M.

- BMW M TwinPower Turbo eight-cylinder petrol engine with 575hp (423kW) output and 750Nm of torque
- Acceleration 0-62mph: 4.2 seconds
- Top speed: 155mph (250km/h) electronically limited
- Combined fuel consumption: 25.4mpg (11.1l/100km)
- CO₂ emissions: 258g/km

Suspension. Innovative systems for more driving pleasure.

For the BMW X5 M and the BMW X6 M, conventional rules do not apply: as an independent development of BMW M GmbH, they consistently follow the M philosophy – perfectly uniting high-performance and the greatest possible everyday practicality. In order to fulfil these high expectations, every component of the sophisticated M high-performance suspension has been optimised for extremely dynamic driving.



The intelligent network of the suspension components and control systems provides maximum driving dynamics and agility as well as the greatest possible precision and control. Experience a captivatingly authentic driving sensation in both the BMW X5 M and X6 M.

The intelligent **BMW xDrive all-wheel-drive system** provides smooth M-specific variable drive-power distribution to the axles with an emphasis on the rear wheels – for maximum traction, directional stability and safety in every driving situation. The electronically operated force distribution also counteracts under or oversteering, which above all improves handling.

Dynamic Performance Control (DPC) improves power delivery and optimises driving dynamics by flexibly distributing drive power between the wheels on the rear axle. DPC provides even greater driving precision and athleticism. With its M-specific calibration, steering effort is reduced and accuracy is increased.

Variable Damper Control constantly adjusts the damper characteristics to suit the current driving situation. The driver can choose from a range of settings, from comfort, which nonetheless retains high dynamic potential, to a very tight setting for markedly athletic driving behaviour and undiluted M driving pleasure on winding roads.



M Servotronic adjusts the power steering to suit the current speed and ensures a direct and precise steering response even at high speeds. It also ensures supreme comfort by minimising the physical effort required for steering, as well as maximising agility when parking, manoeuvring or navigating narrow or twisting roads.

The **eight-speed M Steptronic transmission with DRIVELOGIC** offers a variety of shifting options: from extremely athletic and dynamic to comfortable and barely noticeable to fuel-saving. The driver can shift manually with the gear lever or with the gearshift paddles on the steering wheel, or leave it to the car with the transmission's automatic mode.

Thanks to the use of a mix of specific materials, **M compound brakes** achieve outstanding deceleration and are extremely solid and highly durable. They also weigh less, which has a positive impact on agility, dynamics and acceleration. The metallic Blue brake callipers with M logo are the hallmark of these high-performance compound brakes.

M driver orientation.

The optimal focus for the greatest possible control.

The ergonomic concept of the M vehicles features an exclusive cockpit with the driver orientation characteristic of the M line. All controls are designed with a focus on the driver. As in racing, intuitive and absolute control over the vehicle together with the shortest possible response times are our key priorities.



That cockpit-feel, perfect seat ergonomics, knee pads, direct access to all controls relevant to driving dynamics, Head-up Display with M-specific features, M gear selector and M instrument panel are the central components of the athletic ergonomic driver orientation. Gearshift paddles and two M Drive buttons for quickly activating the M modes are located on the M leather steering wheel.

The **M-specific instrument cluster** with Black Panel technology includes four easy-to-read round instruments: one for speed (with a scale that goes up to 205mph/330km/h), engine speed (with M logo), fuel level and oil temperature, as well as a display for M Drivelogic and on-board computer functions. The instruments feature white illumination with red indicators, typical for M.

The newly developed **M leather steering wheel** features a reduced circumference and a Double-spoke style, which echoes that of the M light alloy wheels. The M logo, M Drive buttons, gearshift paddles, chrome detailing and contrast stitching all create a palpable racing feel.

The ergonomically optimised, illuminated **M gear selector** brings motor sport flair to the centre console. By pulling it back or pushing it forward, the driver can shift manually when in automatic mode. In manual mode, the engine takes advantage of each gear's peak rpms and the transmission doesn't automatically shift up too early.



M Drive allows for the individual configuration of the DSC mode, the appearance of the Head-up Display and personal driver profiles – from comfortable gliding all the way up to an athletic-direct set-up – by adjusting the engine, damper and steering characteristics, as well as the transmission. Activation is as simple as touching one of the two M Drive buttons integrated into the M leather steering wheel.

Launch Control allows maximum acceleration from a standing start. It automatically adjusts the engine to its ideal starting speed, and the eight-speed M Steptronic transmission constantly sets the gearshift points so that when shifting up, the next optimal engine speed is available.

BMW ConnectedDrive

So connected, you're free.

www.bmw.co.uk/connected

REGISTERS UP TO **360** DEGREES OF THE VEHICLE'S SURROUNDINGS.

Enjoy the greatest convenience and the highest level of safety with BMW ConnectedDrive. For driving, parking and visibility, the BMW ConnectedDrive driver assistance systems are there when you need them, reliably, in every situation. The most cutting-edge systems, such as radar, ultrasound and cameras, dependably register the vehicle's surroundings, forming the basis for intelligent driver assistance systems. Whether activated when desired, or as emergency assistance in the background – the assistance systems from BMW ConnectedDrive make every drive in your BMW safer and more convenient.

CONNECTED FOR OVER **40** YEARS.

Focused on the future – from the very beginning. By the 1970s, BMW had already made headway in connected mobility. Another milestone of the digital future was surpassed in 1999: vehicles with built-in SIM cards. Then came the first online services, Google Services and innovative driver assistance and display systems such as the BMW Head-Up Display. Throughout this process, the desires of the customer have always taken centre stage. As the first premium automobile manufacturer, BMW makes it possible to book and pay for services flexibly via the BMW ConnectedDrive Store, in the vehicle or on a computer at home. And with the introduction of BMW Connected and the Open Mobility Cloud, BMW is taking the next steps into the future of mobility.

MORE THAN **20** SERVICES IN THE BMW CONNECTED DRIVE STORE.

ConnectedDrive Services forms the basis for intelligent BMW ConnectedDrive functions, as well as for the integration of selected smartphone apps. This equipment also provides access to the BMW ConnectedDrive Store, in which services and apps can be ordered or extended any time and anywhere to suit the user's individual requirements – for example with Concierge Service or Online Entertainment, which can turn every drive into a convenient and entertaining experience.

IN TOUCH **24/7** WITH BMW CONNECTED.

What would it be like if you were never late again? What if your BMW already knew your preferred destinations? How would you like reliable navigation, whether you're sitting in your vehicle or not?

BMW Connected provides you with the information you need, when and where you want it. BMW Connected is a personal mobility assistant which facilitates your everyday mobility and aids you in reaching your destinations relaxed and on time. With the BMW Connected app, mobility-relevant information such as recommendations for optimal departure times are available via a smartphone or smartwatch and can be seamlessly transmitted to the car.

The BMW X5 M and BMW X6 M – digitally connected for more infotainment and comfort.

TIME-TO-LEAVE NOTIFICATION

BMW Connected will inform users of recommended departure times via smartphone or smart watch to ensure they arrive at their next destination on time. The system calculates recommended departure times based on current vehicle location and real-time traffic data.

CONCIERGE SERVICE

Concierge Service connects the driver to a BMW Call Centre agent at the push of a button. The agent can locate a particular restaurant, the nearest cash dispenser or an emergency pharmacy and send the address details directly to the BMW Navigation System.

SURROUND-VIEW

The camera system Surround-view offers the Panorama View function, whereby cameras in the exterior mirrors, in addition to wide-angle cameras in the front and the rear, enable a 360°-panorama surround view. In addition, there are the Top View and Rear View camera for parking as well as a warning function to alert the driver to oncoming cross traffic. The images are shown in the Control Display. Activated when the gear lever is moved to the "R" position or via button on dashboard.

HEAD-UP DISPLAY

The full-colour BMW M Head-Up Display with M specific functions projects all information relevant for the journey directly into the driver's field of vision. With the press of a button, the driver can switch to the M-specific display, which includes a gear indicator, the rpm as a dynamic range curve and shift lights indicating the optimal moment to shift. (Information displayed may differ based on optional equipment specified on the vehicle.)¹

¹ The visuals in the Head-Up Display are not fully visible when wearing polarised sunglasses. Further optional equipment is required for the display.

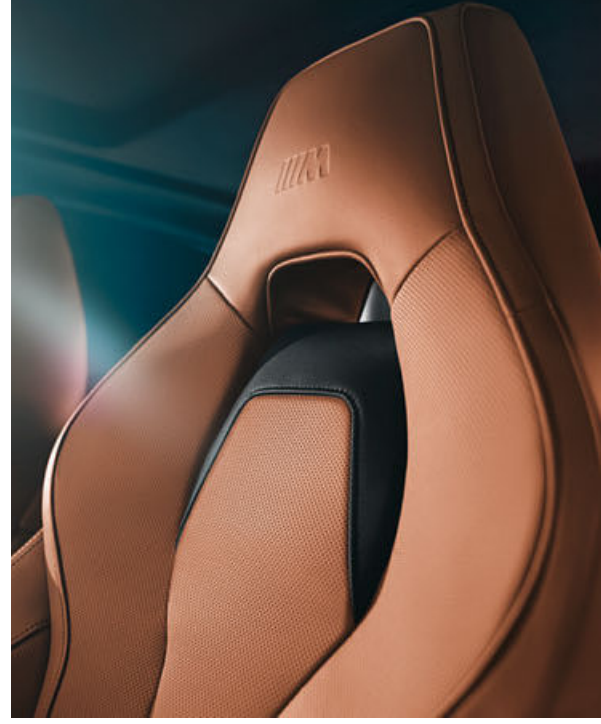


INDIVIDUALITY AND CHOICE.

EQUIPMENT: The BMW X5 M, the BMW X6 M, BMW Individual and Equipment highlights.

COLOURS: Exterior, interior and upholstery colours.

BMW SERVICE: BMW Service, BMW Financial Services and BMW Experience.



THE BMW X5 M.



[01 | 03] The exterior design of the BMW X5 M stands for pure power and agile dynamism, and therefore, the ultimate in driving pleasure. The M-specific design elements impressively accentuate its athletic qualities.

[02] The M gear lever and M Drive manager on the centre console, M multi-function leather steering wheel and further M details emphasise the car's high-performance character.



[04] The objective of BMW M interior design is to offer the driver the best possible control and comfort during dynamic driving with optional M Sport multi-function front seats and optimised lateral support.



[05] 20" M light alloy Double-spoke style 611 M wheels, with mixed tyres, front 10J x 20 with 285/40 R20 tyres and rear 11.5J x 20 with 325/35 R20 tyres.

THE BMW X6 M.



[01 | 03] On the exterior of the BMW X6 M, the characteristic M front apron with large air inlets, an athletically wide rear and M-specific design elements such as the M exterior mirrors with double-bridge design make for an extroverted appearance.

[02] The characteristic illuminated M instrument panel and the M multi-function leather steering wheel with gearshift paddles both demonstrate classic M design elements that emphasise the vehicle's performance potential.

[04] The M Sport multi-function front seats provide optimal lateral support and a high level of comfort on long journeys. Additionally cushioned leather knee-pads on the centre console provide additional support when driving quickly through curves.

[05] Optional 21" M light alloy Double-spoke style 612 M wheels, with mixed tyres, front 10J x 21 with 285/35 R21 tyres, rear 11.5J x 21 with 325/30 R21 tyres.

BMW Individual

The expression of personality.



BMW Individual paintwork in Azurite Black metallic.

25 YEARS
handcrafted perfection
BMW INDIVIDUAL



The BMW X6 M. Inspired by BMW Individual.

Driving a BMW is, in itself, a mark of character. There are those who still, however, want their vehicles to be even more individual reflections of their personality. The BMW Individual Collection and the BMW Individual Manufaktur meet these needs by opening up seemingly limitless opportunities for differentiation.

Precisely in tune with each model, the BMW Individual Collection offers a highly exclusive selection of equipment options. Fascinating paint finishes refracting the light and leather unique in colour and scope of application, perfected with clever contrasts and decorative stitching. Interior trims in the most exclusive fine woods or the immaculate Piano finish.



BMW Individual leather instrument panel and High-gloss Piano Black interior trim.



BMW Individual Full Merino leather upholstery in Smoke White with leather instrument panel and High-gloss Piano Black interior trim.



EXPERIENCE BMW INDIVIDUAL INTERACTIVE
WITH THE BMW INDIVIDUAL APP FOR iOS AND ANDROID.

EQUIPMENT HIGHLIGHTS.

■ Standard equipment □ Optional equipment



[01] Chrome kidney grille with double High-gloss, Black vertical slats with X5 M and X6 M designation emphasises the forward projecting design of the car's front end.

[02] The distinctive M gills underscore the car's model appearance, and together with the integrated Air Breather, optimise the car's aerodynamics.

[03] The aerodynamically optimised M exterior mirrors with double-bridge design and integrated LED indicators accentuate the athletic character of the car.

[04] For the X5 M, the panoramic glass sunroof allows airflow to be regulated, creating a pleasant in-car climate. The integrated wind deflector guarantees a high level of sound protection. (Glass sunroof optionally available on the X6 M).



[05] The functional M rear spoiler matching the body colour provides additional downforce and visually extends the silhouette (only with the BMW X6 M).

[06] The colour of the light produced by Adaptive LED Headlights resembles daylight, and they adjust their light distribution automatically depending on the vehicle's speed and steering angle.



[07] 21" M light alloy Double-spoke style 612 M wheels with mixed tyres.

[08] Thanks to the use of various materials, compound disc brakes, front and rear, achieve outstanding deceleration values and are extremely stable and highly durable.

[09] Door sill finishers with model designation on the front emphasise the vehicle's exclusivity.



[10] 21" M light alloy Double-spoke style 612 M, Black wheels with mixed tyres.

[11] 20" M light alloy Double-spoke style 611 M wheels with mixed tyres.

[12] The quad exhaust tailpipes in Chrome fit harmoniously into the flowing lines of the rear apron.

[13] BMW Individual leather instrument panel upper portion in Nappa leather with the lower portion in Merino leather matching the chosen upholstery colour.¹

¹ In Black with Amaro Brown, Nutmeg or Criollo Brown upholstery and in Dark Scotch with Smoke White or Taupe upholstery. The upper and lower parts of the instrument panel and the door panels feature contrast stitching. Only available in conjunction with BMW Individual Full Merino leather upholstery.

EQUIPMENT HIGHLIGHTS.

■ Standard equipment □ Optional equipment



[01] M leather multi-function steering wheel, Double-spoke style with gearshift paddles, M logo, M Drive buttons, Chrome detailing and contrast stitching.

[02] The full-colour Head-up Display projects important information directly into the driver's field of vision – including engine speed and optimum shift time when in M mode.¹

[03] Keep sight of what is important – the M instrument panel and black panel technology includes four round instruments.

[04] Dynamic Drive allows for the individual configuration of the vehicle set-up by adjusting the engine, damper and steering characteristics, as well as the transmission.

[05] The iDrive Touch Controller as part of the BMW Professional Multimedia Navigation system provides intuitive control via touchpad allowing written character entry.

[06] Navigation System - BMW Professional Multimedia including 10.2" widescreen display, BMW Professional radio with DVD drive and 20GB of memory for audio files. RTTI for highly-accurate traffic flow information, route planning, 3D city models and multiple map views displayed in colour.

[07] Anthracite Headlining, completely lines the roof including sun visors plus A, B and upper C pillars.

[08] Rear-seat entertainment - BMW Professional offers the best possible entertainment for rear-seat passengers. Operated via remote control and two sets of wireless headphones.

[09] M Sport multi-function seats, electrically adjustable, with integrated headrests embossed with the M insignia.

[10] Bang & Olufsen Advanced audio system enthral listeners with 1200W of amplifier power, 7 band equaliser, partially illuminated speaker covers and extending centre speaker.

[11] The eight-speed M Steptronic transmission with DRIVELOGIC offers a variety of shifting options: from extremely dynamic, to comfortable, to fuel-saving.

¹ Image also shows optional Speed-limit information.

EXTERIOR COLOURS.

■ Standard equipment □ Optional equipment



□ Non-metallic 300 Alpine White

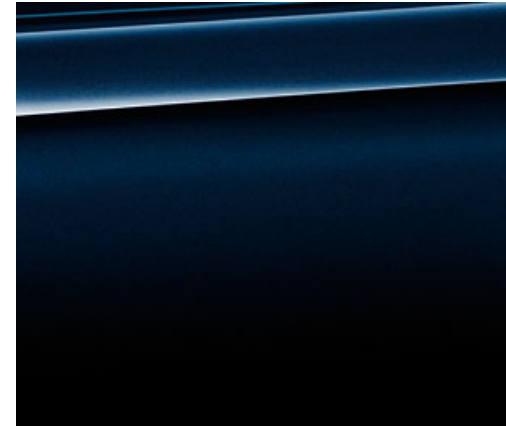


■ Metallic A96 Mineral White



■ Metallic A29 Silverstone

BMW INDIVIDUAL



□ BMW Individual S34 Azurite Black metallic



□ BMW Individual X13 Pyrite Brown metallic



■ Metallic 416 Carbon Black



■ Metallic 475 Black Sapphire



■ Metallic C28 Donington Grey



■ Metallic C16 Long Beach Blue




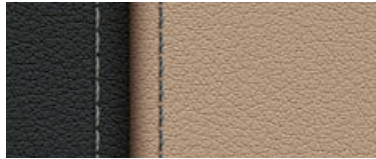


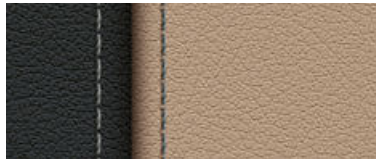

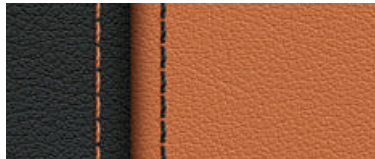
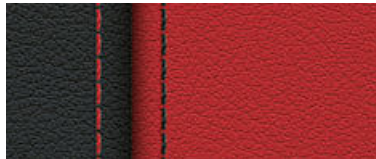
■ Metallic A75 Melbourne Red

INTERIOR COLOURS.

■ Standard equipment □ Optional equipment

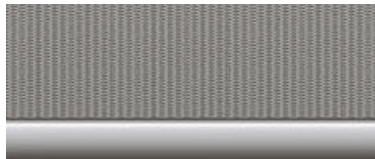
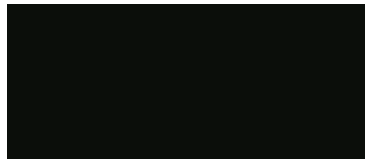

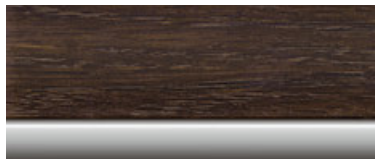
UPHOLSTERY COLOURS



		
■ Extended Merino leather , LKSW Black	■ Extended Merino leather , LKJR Sonoma Beige	■ Extended Merino leather , LKA9 Silverstone
		
□ Full Merino leather X3SW Black ¹	□ Full Merino leather X3JR Sonoma Beige ¹	□ Full Merino leather X3A9 Silverstone ¹
		
□ Full Merino leather X3D8 Aragon Brown ¹	□ Full Merino leather X3MR Mugello Red ¹	

INTERIOR TRIMS




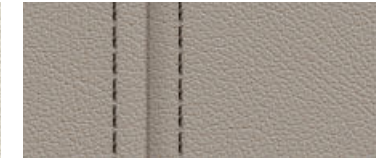
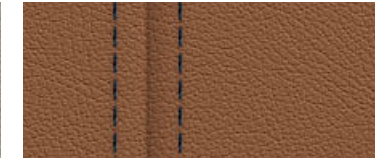
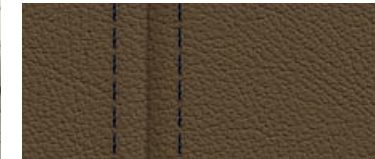
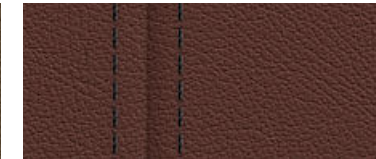
	
■ 4L9 Aluminium Trace with Pearl Grey Chrome finisher	■ Black
	
□ 4MC Carbon-fibre with Pearl Grey Chrome finisher	
	
□ 4CV American Oak , High-gloss with Pearl Grey Chrome finisher	

INTERIOR COLOUR

BMW INDIVIDUAL






UPHOLSTERY COLOURS

		
□ BMW Individual Full Merino leather ZAFU Smoke White ^{2,3,4}	□ BMW Individual Full Merino leather ZAN3 Taupe ^{2,3,4}	□ BMW Individual Full Merino leather ZAP5 Amaro Brown ^{2,3,4}
		
□ BMW Individual Full Merino leather ZAML Nutmeg ^{2,3,4}	□ BMW Individual Full Merino leather ZAP3 Criollo Brown ^{2,3,4}	

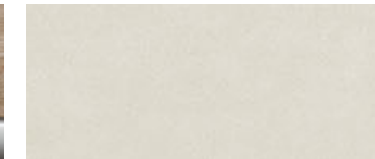
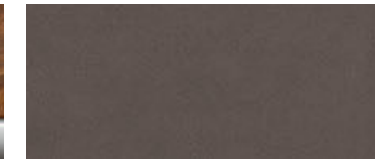

BMW INDIVIDUAL



INTERIOR TRIMS

		
□ BMW Individual XEW Light Sen wood, High-gloss with Pearl Grey Chrome finisher	□ BMW Individual 4WC Fine-wood trim in Ash Volcano Brown, High-gloss with Pearl Grey Chrome finisher	□ BMW Individual 4ML Piano Black, High-gloss with Pearl Grey Chrome finisher

HEADLININGS

		
■ BMW Individual Alcantara XD5 Smoke White ⁵	□ BMW Individual Alcantara XD5 Dark Scotch ⁶	□ 775 Anthracite
		□ 776 Anthracite Alcantara

Please note that even normal long or short-term use can lead to permanent upholstery damage or stains. This can be caused in particular by non-colourfast clothing.

¹ Only available in conjunction with Headlining, Anthracite Alcantara. Full Merino leather includes the front and rear seats, headrests, rear of front seat backrests, instrument panel (lower section), door trim inserts and armrest, centre console including armrest and knee pads.

² BMW Individual Full Merino leather upholstery includes the front and rear seats, headrests, rear of front seat backrests, instrument panel (lower section), door trim inserts, centre console including armrest, door armrests, door pull handle and door trims. Also includes contrast piping and stitching.
³ Only available in conjunction with M Sport multi-function seats and leather instrument panel.

⁴ Only available in conjunction with BMW Individual Alcantara headlining or Headlining, Anthracite Alcantara.
⁵ Only available in conjunction with BMW Individual Full Merino leather in Amaro Brown, Criollo Brown or Smoke White.
⁶ Only available in conjunction with BMW Individual Full Merino leather in Taupe or Nutmeg.

THE BMW SERVICE CONCEPT:

When you buy a BMW, you can look forward to superb service and comprehensive customer care. **Condition Based Service** tracks service fluids and parts subject to wear, and where appropriate indicates required service stops on the display. In combination with **BMW TeleServices**, the vehicle data collected by Condition Based Service are automatically transmitted to BMW. Your preferred **BMW Service Retailer**

BMW SERVICE INCLUSIVE.



BMW Service Inclusive:

Wouldn't it be good to know your comprehensive servicing costs in advance? Well, that's exactly what BMW Service Inclusive¹ provides and for a low one-off payment.

BMW Service Inclusive¹ lasts for 5 years or 50,000 miles (whichever occurs first) and covers all your vehicle's comprehensive servicing requirements. Alternatively you can choose BMW Service Inclusive Plus¹ which in addition to servicing also covers maintenance items such as brake pads, brake discs and windscreen wipers. And whenever

servicing and maintenance work is carried out on your BMW, you can be sure that it will only be done by fully qualified BMW Service Approved Technicians at one of over 150 BMW Service Authorised Workshops around the country. Furthermore, only Genuine BMW Parts are used – each covered by a two year warranty. BMW Service Inclusive and Service Inclusive Plus are transferable to subsequent owners within the time and mileage period, which can enhance the resale value of your car.²

www.bmw.co.uk/serviceinclusive

BMW EMERGENCY SERVICE.



BMW Emergency Service. BMW Emergency Service is the only roadside and assistance programme designed specifically for BMW vehicles offering an exceptional range of benefits and services. It is available 24 hours a day, 7 days a week and utilises a dedicated fleet of BMW Approved Technicians, equipped with Genuine Parts and tools, ensuring that you and your vehicle receive the best possible care in the event of any motoring emergency.

This tailor-made programme has been specifically designed to meet the needs of BMW drivers travelling in the UK, Republic of Ireland and Continental Europe giving complete reassurance and peace of mind. Every new BMW is covered for three years.

THE BMW EXPERIENCE.



BMW News: To ensure you're one of the first to hear the latest BMW news and developments, BMW UK offer an email programme. Sign-up at: www.bmw.co.uk/newsletter



BMW World, an iconic building in the Munich skyline. The BMW World is a true brand experience where it's possible to marvel at the historic BMWs in the museum, learn about our engineers' newest innovations and take a tour of the plant to experience with your own eyes the cutting-edge and exacting methods used to create a BMW.



BMW Magazine: Every new BMW customer receives a complimentary subscription to BMW Magazine. This publication features all the latest news and developments from BMW, together with a variety of driving and lifestyle features.

can access the vehicle data. They will contact you when necessary to arrange a service appointment where the required repairs can be performed, using **Genuine BMW Parts**, so your driving pleasure can continue indefinitely. Worldwide, you can call on more than **3,300 Service Authorised Workshops** in more than **150 countries**.

BMW CONNECTED DRIVE SERVICES.



BMW ConnectedDrive Services.

A function using the built-in BMW SIM card to provide telematic and online services that are fully integrated into your BMW vehicle. All services require connection to a UK mobile network. Some services are available in other European countries. The range of ConnectedDrive Services that are available depends on the specification of the vehicle. The service duration varies depending on the ConnectedDrive Service.

For further information on BMW ConnectedDrive Services and terms and conditions please visit www.bmw.co.uk/connecteddrive-information

BMW FINANCIAL SERVICES.



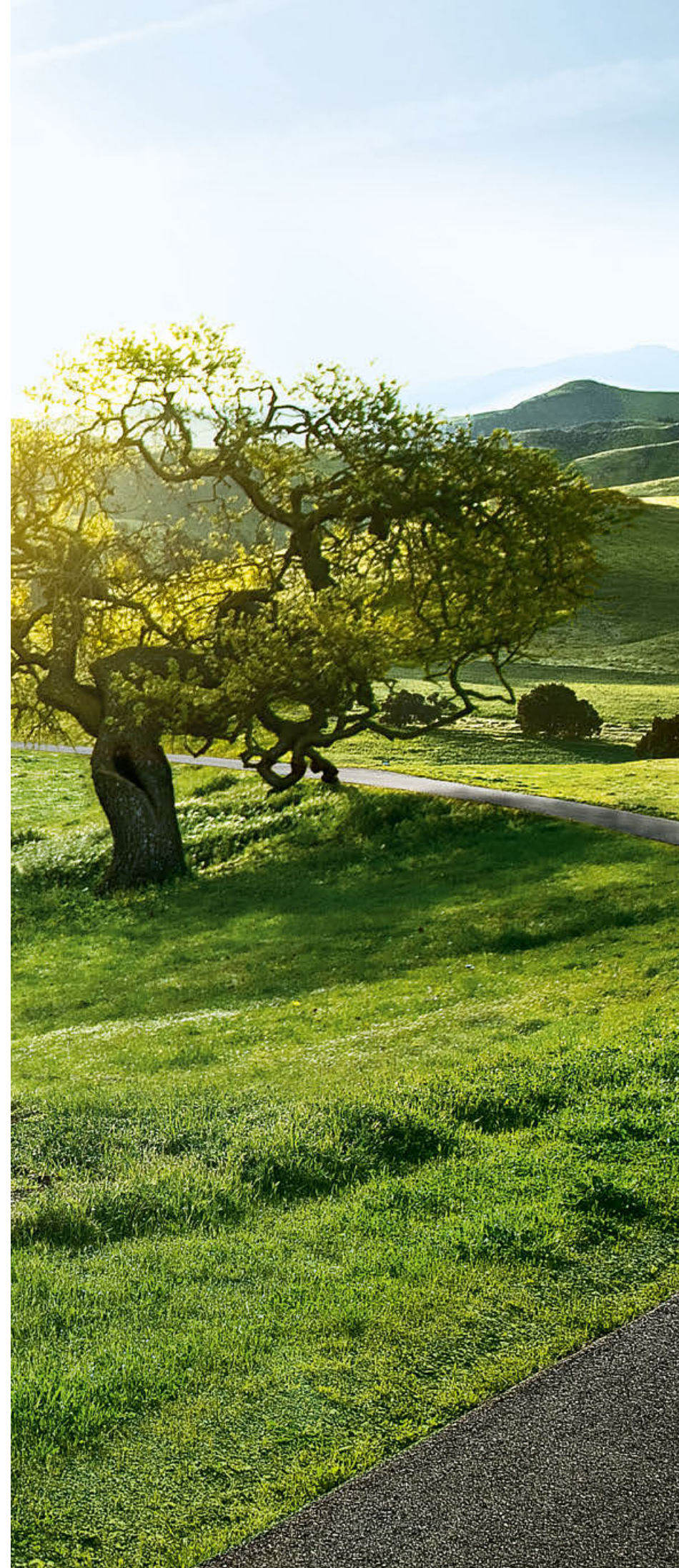
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SHAPING THE FUTURE – RESPONSIBLY.



In 2016, the BMW Group was once more listed in the Dow Jones Sustainability Index as the most sustainable automotive company worldwide. This makes BMW Group the only company in the automotive industry to be listed without interruption since the index was established. The development of efficient vehicle concepts and environmentally friendly production processes, including recycling, is an integral part of our philosophy. BMW EfficientDynamics and electric vehicles have enabled us to cut CO₂ emissions from our European new-vehicle fleet by more than 40% since 1995. We have also reduced the amount of resources used in production, such as water and energy, by 34% between 2006 and 2016, with a reduction to 45% of previous levels aimed at for 2020. In terms of other resources (such as volatile organic compounds, process wastewater and waste) our 45% target was met in 2014, and we will continue to work on further improvement. Production at our engine plant in Steyr has been waste-water free since 2007. And of course, at the end of its service life, every one of our vehicles can be easily and economically recycled. To return your end-of-life vehicle, please contact your BMW Retailer. For more information on this issue please visit our website.

www.bmw.co.uk/EfficientDynamics
www.bmwgroup.com/responsibility
www.bmw.com/recycling

¹ Service Inclusive and Service Inclusive Plus are available as cost options. Terms and conditions apply, for full details speak to your retailer or visit www.bmw.co.uk/serviceinclusive

² For further information, please contact your local BMW Retailer.



**The Ultimate
Driving Machine**

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